

# Important

**Do NOT throw the box away yet!  
Please read these instructions  
carefully. Failure to do so could  
result in SERIOUS DAMAGE to your  
windows.**

Our unique bonding system ensures that the Glass Lock base is **permanently** bonded to the window glass and cannot be removed without breaking the glass. It is therefore essential that it is properly positioned when the bonding agents are applied.

Use only the bonding system supplied by No-Go- Security Products Ltd. Do not attempt to use other products, as this can cause failure of the system and will invalidate the guarantee.

If you need advice or would be interested in our fitting service please call 08455280183

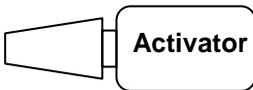
1. Identify the package contents:  
**Glass Lock base**



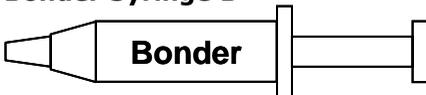
## Glass Lock clamp



## Activator Bottle A



## Bonder Syringe B



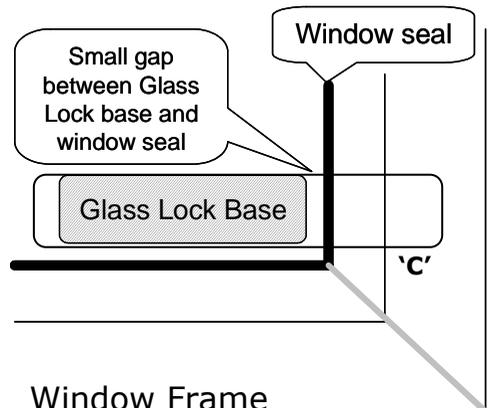
**Prep Pad wipes  
Screws  
Abrasive Strip**

2. Begin by counting the total number of Glass Lock the property requires. Then clean the flat bonding surface of all the required bases with the abrasive strip. This ensures the bonding surface is degreased and will form a permanent bond to the glass. After cleaning all the bases, remove any surplus dust and **wash your hands**. Otherwise traces of the dust can mix with the bonding system and transfer as black stains onto the white coated parts. It will not clean off!

Two Glass Locks installed in diagonal corners are sufficient to ensure that unauthorised access is impossible without smashing the glass panel. Glass locks may be fitted to all four corners for increased visual deterrent and peace of mind.

Trial fit the Glass Lock base and clamp to the window frame without the bonding. Ensure that you can position the base on the glass. Unscrew the screw so that when you press the base onto the glass with your finger on the screw, the bracket is loose on the frame side 'C'.

DO NOT stick the Glass Lock base to the window seal. It must be bonded only to the glass. The Glass Lock can be mounted vertically if desired.



Do not proceed further until you are confident that the Glass Lock can be properly located.

**3.** Clean and dry the corners of the inside of the windows, to which the glass lock will be applied. Clean an area at least twice the size of the Glass Lock base. When clean, wipe the corner of the window with the **Prep Pad** wipe. Allow to dry or dry with clean kitchen towel.

**4.** Apply a Glass Lock base to one corner at a time; do not attempt to do more than one corner at any one time.

**5.** Apply a very thin layer of Activator from **Bottle A** onto entire flat face of the Glass Lock base. Re-cap the activator bottle.

**6. Time is critical at this point in the installation!** Ensure that you will not be disturbed or distracted. **Once you apply the adhesive to the Glass Lock base it will start to cure immediately and needs to be positioned on the glass within 10 seconds.**

**7.** Squeeze a thin even bead of adhesive down the centre of the Glass Lock base. The bead should be about as wide as the line below. (~1.5mm)



**Do not spread the adhesive over the base.**

It will be spread by placing the base in position on the glass and then pressing firmly to spread out the adhesive.

**8. Position** Glass Lock base firmly onto the glass. Hold the base in position, with a firm pressure on the screw for 50 seconds. Make sure that the pressure is transferred from the screw to the glass, not to the bracket. The bracket must be loose during the bonding. Release the pressure. The Glass Lock base will remain in position, but should not be touched for 15 minutes. Use this time to bond the rest of the Glass bases to other windows.

Any surplus adhesive or activator can be cleaned off the glass with kitchen towel or a craft knife blade, within the first minutes of application. With experience the surplus can be avoided by applying the adhesive sparingly.

**9.** The Glass Lock bonding system achieves 80% of its full bond strength after eight hours. Do not subject to high forces until this time.

**10.** Finally go around and **gently** tighten the bracket to the base and window frame.

### **DO NOT OVER TIGHTEN!**

Place a piece of paper between the clamp and the frame at position '**C**' and gradually tighten the screw until the paper is lightly held but can be pulled out from under the clamp without tearing.

**11.** Your Glass Lock is now installed.

**12.** Packaging should now be disposed of. The adhesive and activator dispensers should be securely recapped and with cleaning materials placed in the domestic "non-recycled waste" bin. The cardboard box, dividers and instruction sheet can be recycled with ordinary domestic paper and cardboard.

**13.** The bonding system is an irritant. Please avoid contact with the skin, and wear light protective gloves provided.

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